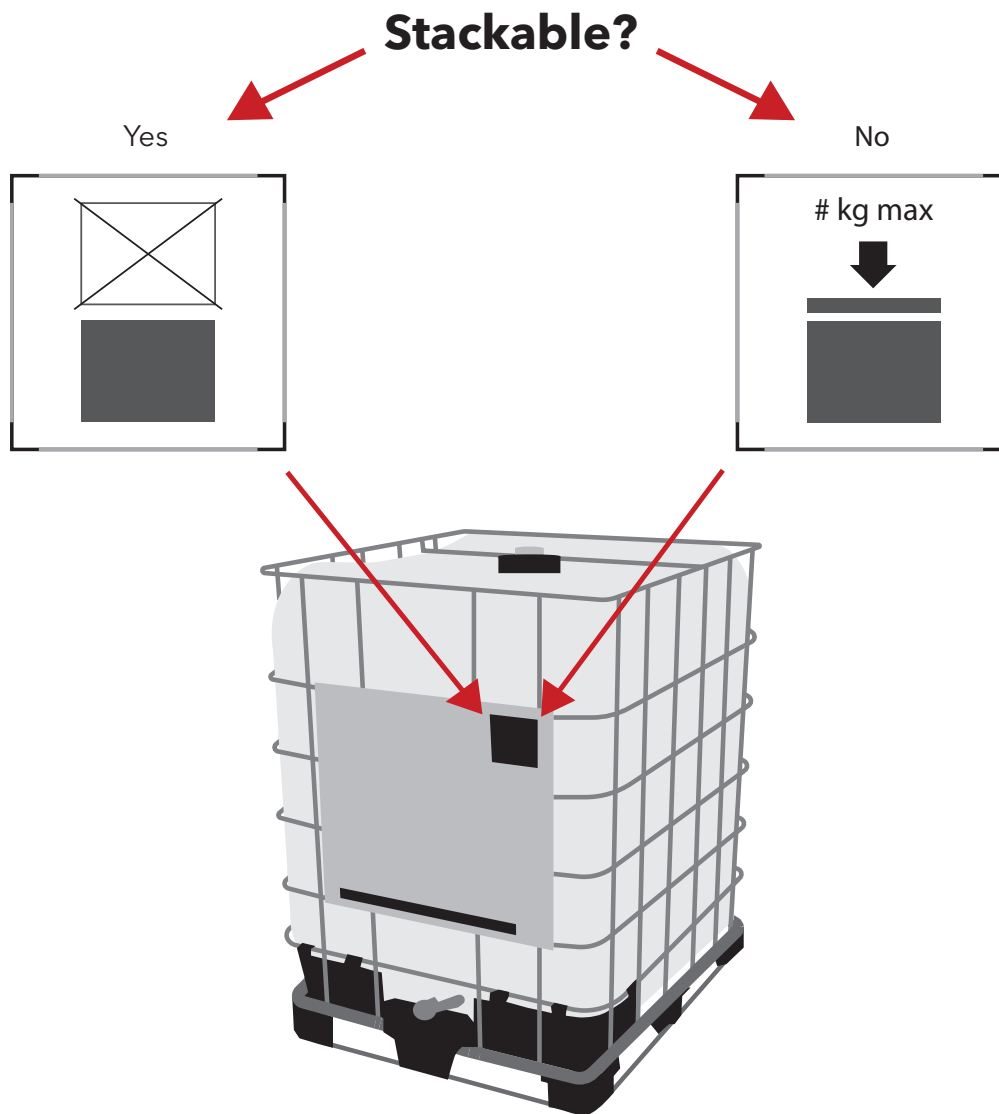


# STACKING MARKING ON IBCs

All IBCs manufactured, repaired, or remanufactured after January 1, 2011, must be marked with a symbol that indicates whether or not the IBC is designed for stacking. The symbol must be displayed in a durable and visible manner.



The symbol must be a square with each side being not less than 100 mm (3.9 inches) by 100 mm (3.9 inches) as measured from the corner printer marks shown on the figures above. Where dimensions are not specified, all features must be in approximate proportion to those shown.

For IBCs designed for stacking, the maximum permitted stacking load applicable when the IBC is in use must be displayed with the symbol. The letters and numbers indicating the mass must be at least 12 mm (0.48 inches).

The mass in kilograms (kg) marked above the symbol must not exceed the load imposed during the design test (conducted by the manufacturer) divided by 1.8.